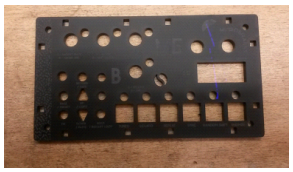
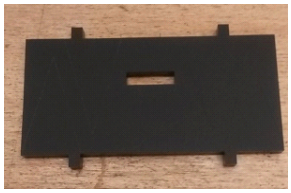
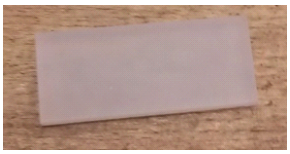
MICROGRANNY

Case parts:

TOP	BOTTOM	FRONT	BACK
			
2x SIDE	DISPLAY	LIGHT GUIDE	FILC
			

Noir:

part	material / colour	file	laser preset	time / quantity
KOMPLET	Setacryl ® 8881 Black Standard 3mm	MG2BLACK_v2.5_3ks_BLACK3mm.ai	PLAST_3mm_MATT.C18	
Top, front,	Setacryl ® 8881 Black Standard 3mm	MG2BLACK_v1.2_TOP_9ks_3mmBLACK.ai	PLAST_3mm_MATT.C18	9ks top (3ks front)/1h
Sides, front	Setacryl ® 8881 Black Standard 3mm	MG2BLACK_v1.2_SIDES_FRONT_12ks_3mmBLACK.ai	PLAST_3mm_MATT.C18	
Bottom, front	Setacryl ® 8881 Black Standard 3mm	MG2BLACK_v1.2_BOTTOM_9ks_3mmBLACK.ai	PLAST_3mm_MATT.C18	9ks bottom 3 ks front 1h
Back	Setacryl ® 8881 Black Standard 3mm	MG2BLACK_v1.2_BACK_24ks_3mmBLACK.ai	PLAST_3mm_MATT.C18	24ks /1h

light guide	Satinglas® 51100 Opal Standard 3mm	MG2_v2.5_SVETLOVOD_OPAL3mm.ai	PLAST_3mm_MATT.C18	280ks/ 20min
display	Satinglas® 51100 Opal Standard 3mm	MG2_v1.0_DISPLAY_56ks_OPAL3mm.ai	PLAST_3mm_MATT.C18	56ks / 10min

Distant Raver:

part	material / colour	file	laser preset	time / quantity
Top, bottom, front, back,	Setacryl ® 1131 Red Standard 3mm	MG2RAVER_v2.5_3ks_UV-RED3mm.ai	PLAST_3mm_MATT.C18	3ks/1h
side	Setacryl ® 8881 Black Standard 3mm	Cut at the same time on the bed as the black MG parts		

Lagune:

part	material / colour	file	laser preset	time / quantity
Top, bottom, front, back, side	Satinglas® 51360 Peacock Blue Standard 3mm	MG2LAGUNA_v2.5_3ks_PEACOCKBLUE3mm.ai	PLAST_3mm_MATT.C18	3ks/1h

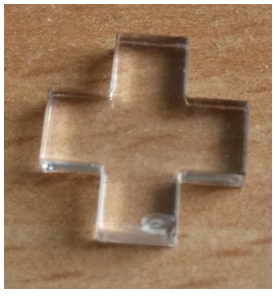
Felt:

part	material / colour	file	laser preset	time / quantity
felt	FILC 3mm	FILC_3mm_under battery.ai	FILC_3mm.C18	

Button parts:

WHITE ROUND BUTTON	BLACK ROUND BUTTON	RED ROUND BUTTON	ROUND BUTTON BACKING
			

WHITE ARROW	BLACK ARROW	ARROW BACKING
		

WHITE SQUARE BUTTON	BLACK SQUARE BUTTON	SQUARE BUTTON BACKING
		

Buttons:

part	material / colour	file	laser preset	time / quantity
round button backing, arrow backing	PLEXIGLASS 3 mm	MG2_button_podklad_kolecko_500ks_v1.0.ai	PLAST_3mm_MATT.C18	500ks / 21min
square button backing	PLEXIGLASS 3 mm	MG2VelkaTlacitkaSPODEK_KRIZv1.1.ai	PLAST_3mm_MATT.C18	
red round button	Satinglas® ??????RED 5mm+3M ADHESIVE FILM	MG2_button_kolecko_500ks_v1.0.ai	PLAST_5mm_MG2_buttons .C18	100ks / 8min 500ks / 40min
white round button	Satinglas® 51100 Opal Standard 5mm +3M ADHESIVE FILM	MG2_button_kolecko_500ks_v1.0.ai	PLAST_5mm_MG2_buttons .C18	100ks / 8min 500ks / 40min
black round button	Setacryl ® 8881 Black Standard 5mm +3M ADHESIVE FILM	MG2_button_kolecko_500ks_v1.0.ai	PLAST_5mm_MG2_buttons .C18	100ks / 8min 500ks / 40min
white arrow	Satinglas® 51100 Opal Standard 5mm +3M ADHESIVE FILM	MG2MalaTlacitkaVRSEK_kolecka+trojuhelniky_v1.0.ai	PLAST_5mm_MG2_buttons .C18	100ks / 8min 500ks / 40min
black arrow	Setacryl ® 8881 Black Standard 5mm +3M ADHESIVE FILM	MG2MalaTlacitkaVRSEK_kolecka+trojuhelniky_v1.0.ai	PLAST_5mm_MG2_buttons .C18	100ks / 8min 500ks / 40min
white square button	Satinglas® 51100 Opal Standard 5mm +3M ADHESIVE FILM	MG2VelkaTlacitkaVRSEK_90ksv1.0.ai	PLAST_5mm_MG2_buttons .C18	100ks / 15min
black square button	Setacryl ® 8881 Black Standard 5mm +3M ADHESIVE FILM	MG2VelkaTlacitkaVRSEK_90ksv1.0.ai	PLAST_5mm_MG2_buttons .C18	100ks / 15min

Procedure:

Before cutting, the sheet needs to be measured. Measure the sheet with a caliper. Its thickness should be no more than 3.4 mm.
This is mainly because of the BACK part. If necessary, it can be cut separately from thinner material. A greater thickness is not a problem for the remaining parts.

Engraving and cutting are carried out in a single step. No parts are painted over.

Buttons: It is best to peel off both layers of protective film from the plexiglass.

Change log:
At the production team's request, the display is cut using the larger version of the file MG2_v1.0_DISPLAY_56ks_OPAL3mm_vetsi_30.28x12.88.ai, or alternatively MG2_v1.0_DISPLAY_56ks_OPAL3mm_stredni_30.23x12.88.ai.